



Gehl R165, R190, R220, R260 - Manitou 1650R, 1900R, 2200R, 2600R **Front & Rear** Fender Installation Instructions

Hardware Included: 3/4" Flat Washers (16).

Safety First: Park machine on a flat, level surface. Safely support machine before beginning installation.

1. Remove tires.
2. Remove only needed factory axle nuts (4 nuts per axle hub assembly). Refer to D-Fenders to determine correct ones.

***** DO NOT remove factory flat washer *****

3. Double up washers by adding a supplied flat washer to the factory washer.
4. Apply anti-seize to axle studs.

Note: Apply anti-seize with the understanding that it will impact torque requirements. Adjust accordingly.

5. Slide Fender onto studs and hold in place.
4. Reinstall factory nut and tighten to factory axle stud torque spec.

**** Contact Dealership for Correct Torque Specs****

6. Reinstall tires.
7. Verify proper fender clearance.

